# Improving the Stability and Performance of Bioassay Reagents using Capillary Mediated Vitrification

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The performance of a bioassay is dependent on the storage, handling, and stability of the reagents. Novel technologies that can improve both the stability and consistency of critical reagents are needed to enhance method performance and robustness. We have developed a novel bio-preservation method called capillary-mediated vitrification (CMV). The CMV process can be performed at the bench in under an hour, does not require reagent specific optimization, eliminates the need for freezing, and presents minimal risk of matrix interference. In this report, we used the CMV process to prepare a variety of reagents in a pre-diluted, single-use format including: antibodies and antibody conjugates, luciferin, luciferase, and mRNA. Linearity and precision data generated with an alkaline-phosphatase conjugate indicates that CMV is a promising alternative to traditional storage practices and could significantly improve analytical workflows. Stability data collected at temperatures ranging from 25-55°C demonstrates that our CMV technology could reduce the need for cold storage for biological reagents.

## BACKGROUND

- $\checkmark$  Capillary-mediated vitrification (CMV) is a novel method that leverages the naturallyoccurring process of capillary evaporation to rapidly remove moisture from an aqueous matrix without freezing or boiling, transitioning biological reagents into a stable, glassy state.
- ✓ The pores within the scaffold act as capillaries, increasing the surface area and surface tension. The increase in surface tension prevents boiling, allowing the material to be dried under vacuum without a freezing step (1-4).
- ✓ The quantity of material processed can be selected to match the assay requirements and the final, dried product typically exhibits enhanced thermal stability and performance, allowing the material to be stored under ambient conditions.

## Current storage and distribution issues reduced by the CMV process

## Waste Se

- Concentrated formats
- Dilution waste
- × Limited shelf life

## **Efficiency**

		U
Х	Time intensive	Х
Х	Risk of error	Х
Х	Reagent defrosting	Х
Х	Documentation	Х

## **METHODS** .........................

## **Preparation and usage of CMV samples**



Solution of BioFix<sup>™</sup> buffer and reagent is mixed



Distribution and storage at ambient





Step 3 ........

Step 6 ........ Reagents are

# **Upkara**

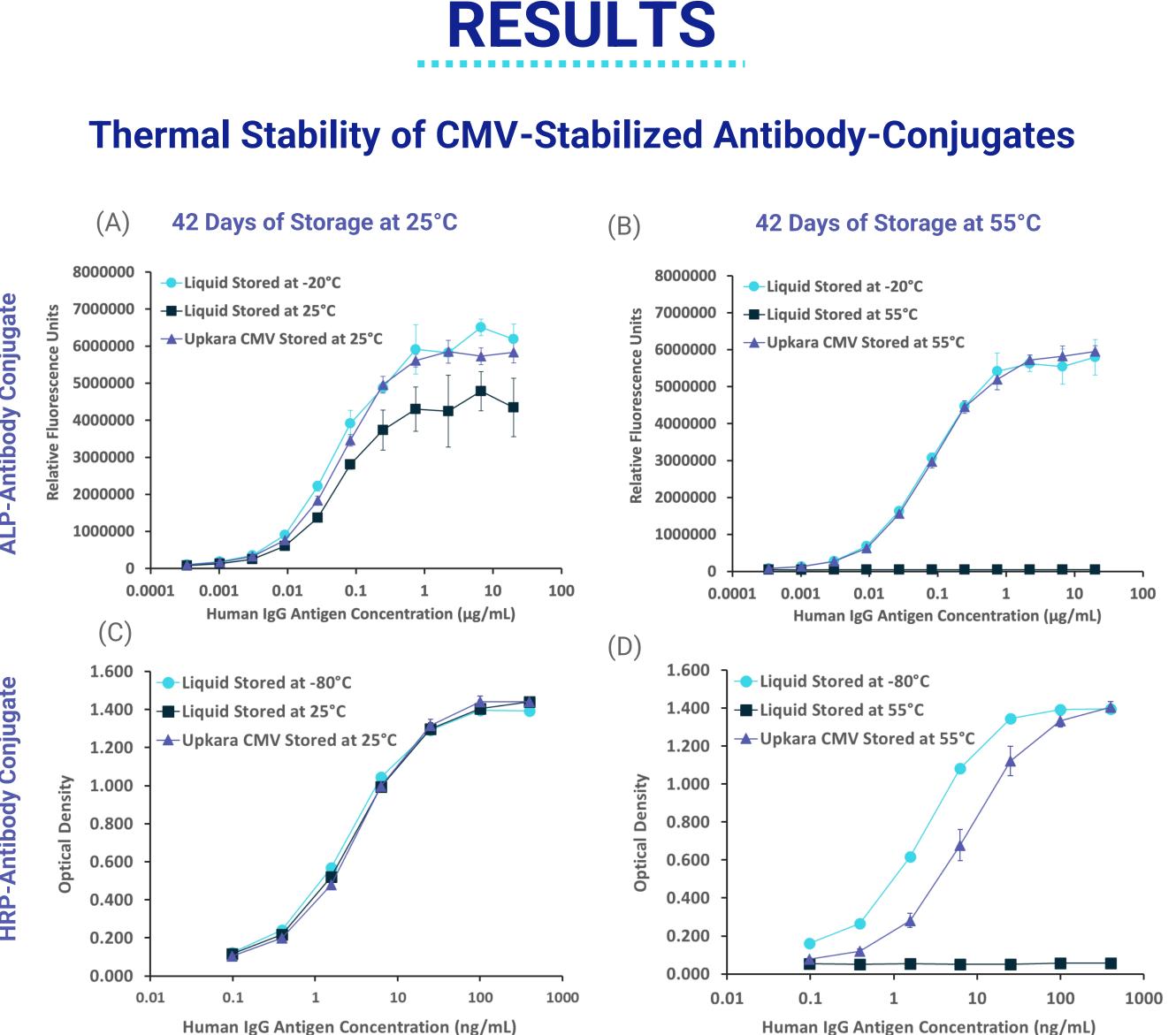


Figure 1. CMV preserved enzyme-antibody conjugates. Binding curve of stabilized and control ALP (A, B) and HRP (C, D) antibody conjugates was evaluated via ELISA. Activity was measured following 42days of storage at 25°C and 55°C. Reagents performed similarly to frozen controls. At 55°C a small shift in ED50 was seen for the HRP conjugate, however a full dose response was obtained ( $n=3 \pm SD$ ).

## Assay Performance of CMV-Stabilized ALP Antibody-Conjugates

	Antigen Low Dose (6.7 µg/mL)		Antigen High Dose (60 µg/mL)	
Parameter	Liquid stored at -20°C	Upkara CMV stored at 25°C	Liquid stored at -20°C	Upkara CMV stored at 25°C
Number of runs	36	36	36	36
Overall Average (µg/mL)	5.8	5.5	61.7	61.9
CV (%)	23	16	26	16
Bias (%)	-5.5		0.3%	
Significance (p-value, 0.05)	0.24		0.95	

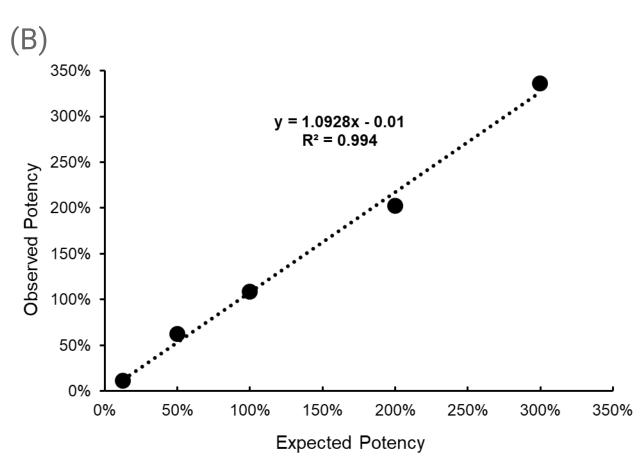


Table 1 and Figure 2. CMV preserved ALP-antibody conjugate. (A) Relative potency results obtained by testing IgG samples diluted to 6.7 or 60 µg/mL in 6 assays each using the frozen control and the Upkara CMV-stabilized ALP conjugate. The six runs were divided between two analysts and each analyst executed the testing on three separate occasions. (B) Observed potency for IgG samples formulated at concentrations ranging from 2.5-60 µg/mL. The CMV processed samples observed good linearity and a comparable/lesser assay variability than the frozen control samples.

(A)

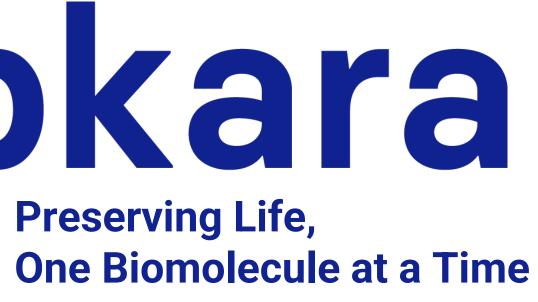
## Storage 🟹

- Expensive
- Unsustainable
- **Deviation risk**
- Material loss risk

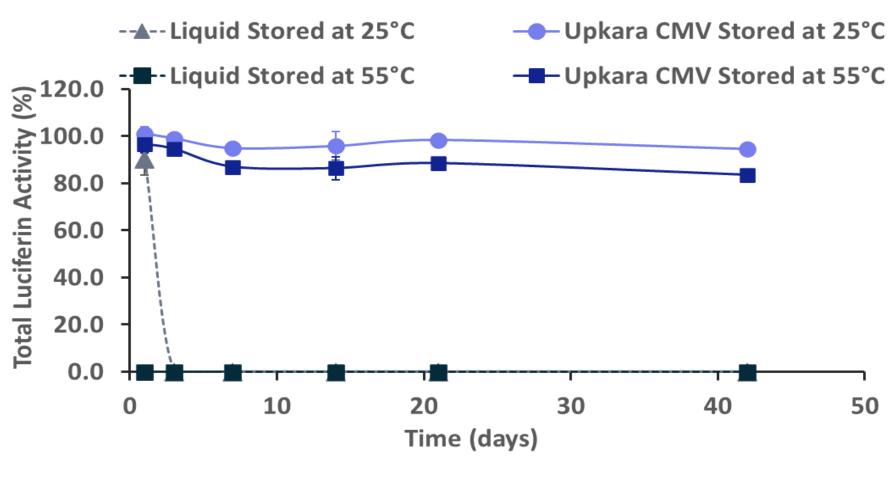


Inserts are stabilized using a chamber

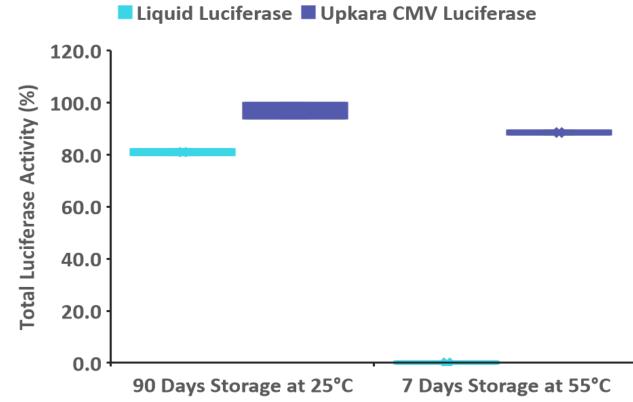




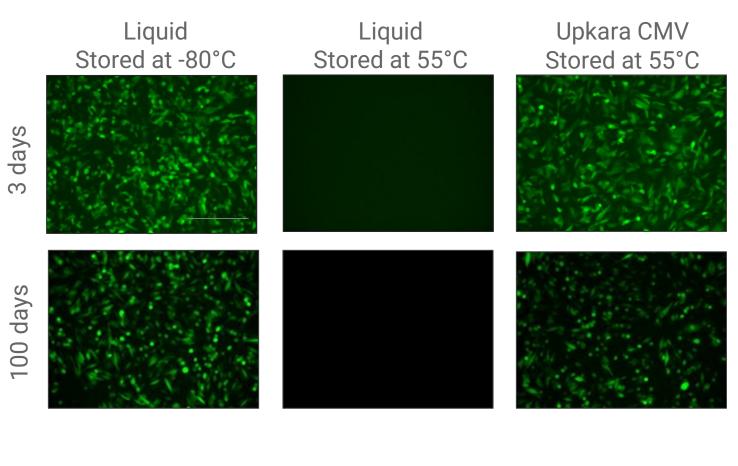
## **Thermal Stability of CMV-Stabilized Luciferin**



## **Thermal Stability of CMV-Stabilized Luciferase**



## **Thermal Stability of CMV-Stabilized GFP-mRNA**



- preserving different types of biomolecules.



1. Shank-Retzlaff M et al., Capillary-mediated vitrification: a novel approach for improving thermal stability of enzymes and proteins. J Pharm Sci. 2022:S0022-3549(22)00103-4. 2. Renu S et al., Capillary-mediated vitrification: preservation of mRNA at elevated temperatures. AAPS J. 2022:16;24(4):75.

immunoassay reagents. J Immunol Methods. 2023:113460. Office; 2020. U.S. Patent U.S. 20200068875March 5. \*Figures created with BioRender.com

Figure 3. CMV preserved luciferin. Total luciferin activity following 42 days of storage at 25°C and 55°C. Percentage of total relative to the controls was measured via microplate reader (n=3 ± SD).

Figure 4. CMV preserved luciferase. Total luciferase activity following 90 days of storage at 25°C and 7 days of storage at 55°C was measured via microplate reader ( $n=3 \pm SD$ ).

Figure 5. CMV preserved green protein encoding fluorescent mRNA (GFP-mRNA). CHO-K1 cells transfected using CMV were preserved and liquid control GFPmRNA following storage at -80°C or 55°C (n=3). The CMV sample had comparable transfection efficiency of frozen controls.

## CONCLUSIONS

 $\checkmark$  Capillary-mediated vitrification (CMV) is an innovative and simple process for

 $\checkmark$  Using the CMV process, we have efficiently preserved and improved the performances of antibody conjugates, a small molecule, an enzyme, and mRNA.

✓ The CMV process is expected to be easily scalable, fit into current workflows, adaptable to wide range of biomolecules and may enable storage, distribution, and deployment of reagents, clinical samples, and therapeutics which require cold chain.

# **BIBLIOGRAPHY**

3. Amle S et al., Use of capillary-mediated vitrification to produce thermostable, single-use antibody conjugates as

4. Mohanty P, Chakraborty N. Capillary Assisted Vitrification Processes and Devices. United States Patent and Trademark

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